SAFETY DATA SHEET: L-ISOLEUCINE

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Version 10

1. Chemical Product and Company Identification
1.1. Identification of the substance: L-Isoleucine
1.2. Use of the substance: Various use (drugs, nutritional, industrial)
1.3. Detail of the supplier of the safety data sheet
Manufacturer's Name: Shanghai Ajinomoto Amino Acid Co., Ltd.
/Ajinomoto do Brasil Indústria e Comércio de Alimentos Ltda.

1.4 Contact for Correspondence Japan:
Ajinomoto Co., Ltd.
15-1, Kyobashi 1-chome, Chuo-ku, Tokyo
104-8315, Japan
Tel N°: +81-(0)3-5250-8111
Fax N°: +81-(0)3-5250-0079

Contact for Correspondence Brazil:
Ajinomoto do Brasil Indústria e Comércio de Alimentos Ltda.
Rua Vergueiro, 1737, Vila Mariana,
04101-001-São Paulo-SP, Brazil
Tel N°: +55 11 5080-6700
Fax N°: +55 11 5080-6789

Contact for Correspondence China:
Ajinomoto (China) Co., Ltd.
718 Rongle Dong Road, Songjiang,
Shanghai 201613 P.R. China
Tel N°:+86 21 5774-5353
Fax N°: +86 21 5774-0433

1.5. Emergency Telephone:
In continental U.S., Hawaii, Puerto Rico, Canada, Alaska and Virgin Islands contact CHEMTREC at 1-800-424-9300.

2. Hazards Identification
2.1 Classification of the substance
Physical hazards: Not applicable
Health hazards: Not applicable
Environmental hazards: Not applicable

2.2 Label elements (REGULATION (EC) No.1272/2008)
Not applicable

2.3 Other hazards:
May cause eye and skin irritation.
It will increase the biological oxygen demand (BOD) of water.

3. Composition, Information on Ingredients
3.1. Substance
Common Chemical name: L-Isoleucine
Synonyms: (2S,3S)-2-Amino-3-methylpentanoic acid
Formula: C₆H₁₃NO₂
Molecular Weight: 131.17
Composition: 98.5 - 101.0%
CAS No.: 73-32-5
EINECS No.: 200-798-2
IUPAC: L-Ile
4. First-Aid Measures
4.1 Description of first aid measures
   Inhalation: Immediately relocate to a fresh air environment. Rinse mouth with water. If not breathing, give
   artificial respiration. If breathing becomes difficult, give oxygen and seek medical attention.
   Skin Contact: Wash with soap and copious amounts of water. If irritation persists, seek medical attention.
   Eye Contact: Immediately flush eyes with copious amounts of water for at least 15 minutes. Assure adequate
   flushing by separating eyelids with fingers. If contact lenses are being worn, remove lenses and
   continue rinsing. Seek medical attention.
   Ingestion: Rinse mouth with water and seek medical attention.

4.2 Most important symptoms and effects, both acute and delayed

4.3 Indication of any immediate medical attention and special treatment needed
   No information available

5. Fire-fighting measures
5.1 Extinguishing media
   Water spray, carbon dioxide, dry chemical powder/foam

5.2 Special hazards arising from the substance or mixture
   Fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential
   dust explosion hazard. Upon combustion will result in carbon monoxide, carbon dioxide and nitrogen oxide
   being released.

5.3 Advice for fire-fighting
   No information available

6. Accidental release measures
6.1 Personal precautions, protective equipment and emergency procedures.
   Use personal protection, Make spills wet to prevent the generation of dust and then, sweep up into a closed
   container.

6.2 Environmental precautions
   Do not discharge into sewer, river, underground water, etc.

6.3 Methods and material for containment and cleaning up
   After recovering, wash away spilled area with plenty of water.

6.4 Reference to other sections
   Personal protection: see section 8

7. Handling and storage
7.1 Precautions for safe handling
   Follow good industrial practice in housekeeping and personal hygiene. Wear personal protective equipment as
   outlined in section 8.

7.2. Conditions for safe storage, including any incompatibilities
   Store in closed containers in a dry area. Avoid humidity, sunlight and high temperature.

8. Exposure controls/personal protection
8.1 Control parameters
   Contains no substance with occupational exposure limit value

8.2 Exposure controls
   Respiratory protection: Dust mask or appropriate respirator. Utilize local exhaust ventilation.
   Protective gloves: Rubber
   Eye protection: Chemical safety goggles.
   Other protective equipment: Wear appropriate laboratory apparel, protect exposed skin.
   Occupational exposure limits: Not established
9. **Physical and chemical properties**

9.1 Information on basic physical and chemical properties

- **Appearance:** White crystals or crystalline powder
- **Melting point:** 284°C (decomposes)
- **Solubility:** 4.02 g/100g H₂O (20°C)
- **pH:** 5.5-6.5 (1.0g in 100ml of H₂O)

9.2 Other data

No data available

10. **Stability and reactivity**

10.1 Reactivity

The following applies in general to flammable organic substances and mixtures; in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.

10.2 Chemical stability

Stable under normal temperature and pressures

10.3 Possibility of hazardous reactions

- Nitrogen oxides (combustion)

10.4 Conditions to avoid

- Humidity and high temperature. In presence of moisture, will oxidize and darken.

10.5 Incompatibility materials

- Strong oxidizing agents

10.6 Hazardous decomposition products:

- Nitrogen oxides (combustion)

11. **Toxicological information**

11.1 Information on toxicological effects

- Acute oral toxicity: LD₅₀ > 16 g/kg rat
- Sensitization: No data available
- Mutagenicity: No data available
- Primary skin irritation: May cause skin irritation. No specific data available
- Primary eye irritation: May cause eye irritation. No specific data available

12. **Ecological information**

12.1 Toxicity

No data available

12.2 Persistence and degradability

- BOD: 1.053 g/g

12.3 Bio accumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

- PBT and vPvB assessment not available as chemical safety assessment not required/not conducted.

12.6 Other adverse effects

- WGK class (Europe):1 (group classification according to VwVwS / 17 May 1999, Germany)

13. **Disposal considerations**

Dispose of the material as you would with a non-hazardous material in accordance with all applicable national, state and local regulations.

14. **Transport information**

Avoid humidity and high temperature. Prevent damage of the container.

14.1-14.6 Not classified as dangerous in meaning of transport regulations.

14.7 Transport in Bulk according to Annex II of MARPOL 73/78 and the IBC code.
### 15. Regulatory information

#### 15.1 Safety, health, and environmental regulations/legislation specific for the substance or mixture

<table>
<thead>
<tr>
<th>Regulation</th>
<th>Status</th>
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<tbody>
<tr>
<td>Major Accident Hazard 96/82/EC</td>
<td>Directive 96/82/EC does not apply</td>
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<tr>
<td>Regulation(EC) No.1005/2009 on substances that deplete the ozone layer</td>
<td>not regulated</td>
</tr>
<tr>
<td>Regulation (EC) No689/2008 concerning the export and import of dangerous chemicals.</td>
<td>not regulated</td>
</tr>
<tr>
<td>Substance of very high concern(SVHC)</td>
<td>This product does not contain substance of very high concern above the respective regulatory limit (&gt; 0.1% (w/w) Regulation (EC) No.1907/2006(REACH), Article 57).</td>
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</table>

**Other National Legislation**

None especially.

The information given in this Safety Data Sheet does not replace the users own assessment of workplace risk as required by national, state and local health and safety legislation.

### 16. Other information

For this product a chemical safety assessment was not carried out.

The information contained in this SDS is, to the best of our knowledge true and accurate. Any recommendations or suggestions made are without guarantee, since the conditions of use are beyond our control.